



Dart Aerospace Ltd.
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C3-C
Job Sheet 192476



Part No: C3-C

Job Qty: 1 pcs

Part Name: Single Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/26/19

Job Tracking No:

Due Date: 3/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-C Rev 4 IPP Rev A 18.03.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	External Load - 1	1 pcs	3/29/19		0.00	0.00	External Load - 1		AP
							External Load - 2		
							External Load - 3		
100	External Load - 2 - B4B	1 pcs	3/29/19		0.00	0.50	External Load - 1 - B4B		AP 2019/03/26
							External Load - 2 - B4B		
							External Load - 3 - B4B		
120	QC 5	1 pcs	3/29/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
140	Packaging 3-1 - Stock - B4B	1 pcs	3/29/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 30 9-09 MAR 27 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		



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Container No: S166490



Part: C3-C

Job No: 192476

Serial No/Batch: S166490

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 03/26/19

				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	1 pcs	3/29/19	0.00 0.00	QC 21 - SA - 21	DAC
				QC 21 - SA - 70	21
				QC 21 - SA - 53	3-86

MAR 27 2019

Part Op 100 - ASSEMBLE AS PER DWG ***HAND TIGHTEN ALL BOLTS, SPREAD COTTER PIN JUST ENOUGH SO THAT IT
 Descriptions: WILL NOT FALL OUT***

120 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	2 Ea (2 ea)	90-External Load - 1	5104372
AN310-10	Castellated Nut	1 Ea (1 ea)	100-External Load - 2 - B4B	5078640
C3-18-10 P	Nut, Cage Bumper	1 pcs (1 ea)	100-External Load - 2 - B4B	5029440
C3-18-7	Lifting Bushing	1 pcs (1 ea)	100-External Load - 2 - B4B	5059592
C3-18-9	Bumper	1 pcs (1 ea)	100-External Load - 2 - B4B	5145002
C3-19-1	Lifting Bolt	1 pcs (1 ea)	100-External Load - 2 - B4B	5072581
C3-19-3	Washer, Lifting Bolt	2 pcs (2 ea)	100-External Load - 2 - B4B	5103324
C3-19-4	Lifting Bolt Cotter Pin	1 Ea (1 ea)	100-External Load - 2 - B4B	5058760
C3-19C	C3 Cage	1 pcs (1 ea)	100-External Load - 2 - B4B	5162582
MS21044N6	Nut, Self-Lock .375-24,UNJF-3B	2 Ea (2 ea)	100-External Load - 2 - B4B	5156449
NAS1149C0663R	Washer	1 Ea (1 ea)	100-External Load - 2 - B4B	FM134533-1
NAS1149F0663P	Washer	4 Ea (4 ea)	100-External Load - 2 - B4B	5051477-2
NAS1149F1063P	WASHER	2		5067037

* REPLACED (2) C3-19-3 WASHER BY NAS1149F1063P
 APPROVED BY MICHEL (ENGINEER) 2019/03/26

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-External Load - 1	AN6-17A	2	43	0
100-External Load - 2 - B4B	AN310-10	1	31	0
	C3-18-10	1	148	0
	C3-18-7	1	3	0
	C3-18-9	1	10	0
	C3-19-1	1	2	0
	C3-19-3	2	89	0
	C3-19-4	1	41	0
	C3-19C	1	1	0
	MS21044N6	2	61	0
	NAS1149C0663R	1	526	0
	NAS1149F0663P	4	154	0

Part Specifications

Specifications could not be found.

Plex 3/26/19 1:15 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					